

PRODUCT DATA SHEET

Screw tap, HSSE Ultra HL oversize 6GX M ISO 3X (6GX) 0° 371 B

for universal use up to 1000 N/mm²













Application

For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions



Technical Data

Product number	1014322 106
Thread type x nominal diameter	M6
Pitch	1 mm
Core hole diameter	5.00 mm
Length	80.00 mm
Shank diameter	6.00 mm
Shank square	4.90 mm
DIN	371
Manufacturer Part Number	10487030
EAN Code	4050293648928
Commodity Code	82074010

