

PRODUCT DATA SHEET

Screw tap, HSSE Ultra HL oversize 6GX M ISO 3X (6GX) 0° 371 B

for universal use up to 1000 N/mm²













Application

For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions



Technical Data

| Product number | 1014322 107 |
|--------------------------------|---------------|
| Thread type x nominal diameter | M8 |
| Pitch | 1.25 mm |
| Core hole diameter | 6.80 mm |
| Length | 90.00 mm |
| Shank diameter | 8.00 mm |
| Shank square | 6.20 mm |
| DIN | 371 |
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| Manufacturer Part Number | 10487031 |
| EAN Code | 4050293648935 |
| Commodity Code | 82074010 |
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