

PRODUCT DATA SHEET

100000

Screw tap, HSSE Ultra HL oversize 6GX M ISO 3X (6GX) 0° 371 B

for universal use up to 1000 N/mm²







For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

Technical Data

Product number	1014322 109
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.20 mm
Length	110.00 mm
Shank diameter	9.00 mm
Shank square	7.00 mm
DIN	376
Manufacturer Part Number	10487033
EAN Code	4050293648959
Commodity Code	82074010