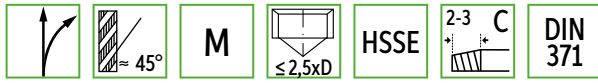


### Screw tap, HSSE Ultra HL oversize 6H+0.1 M 6H+0.1 45° (right) 371 C for universal use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm<sup>2</sup>.



#### Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

### Technical Data

Product number	<b>1014324 206</b>
Thread type x nominal diameter	M5
Pitch	0.8 mm
Core hole diameter	4.20 mm
Length	70.00 mm
Shank diameter	6.00 mm
Shank square	4.90 mm
DIN	371
Manufacturer Part Number	10487107
EAN Code	4050293649697
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com