

Screw tap, HSSE Ultra HL oversize 6H+0.1 M 6H+0.1 0° 371 B for universal use up to 1000 N/mm²



ATORN

Application

For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions



Technical Data

Product number	1014324 112
Thread type x nominal diameter	M18
Pitch	2.5 mm
Core hole diameter	15.50 mm
Length	125.00 mm
Shank diameter	14.00 mm
Shank square	11.00 mm
DIN	376
Manufacturer Part Number	10487098
EAN Code	4050293649604
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com