

PRODUCT DATA SHEET

Screw tap, HSSE Ultra HL oversize 6H+0.1 M 6H+0.1 0° 371 B

for universal use up to 1000 N/mm²













Application

For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions



Technical Data

Product number	1014324 113
Thread type x nominal diameter	M20
Pitch	2.5 mm
Core hole diameter	17.50 mm
Length	140.00 mm
Shank diameter	16.00 mm
Shank square	12.00 mm
DIN	376
Manufacturer Part Number	10487099
EAN Code	4050293649611
Commodity Code	82074010

