

# PRODUCT DATA SHEET

## Screw tap, HSSE Ultra HL oversize 6H+0.1 M 6H+0.1 45° (right) 371 C

for universal use up to 1000 N/mm<sup>2</sup>















### **Application**

For producing metric threads on CNC machines or conventional machines in **blind holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

### Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

## **Technical Data**

Product number	1014324 209
Thread type x nominal diameter	M10
Pitch	1.5 mm
Core hole diameter	8.50 mm
Length	100.00 mm
Shank diameter	10.00 mm
Shank square	8.00 mm
DIN	371
Manufacturer Part Number	10487110
EAN Code	4050293649727
Commodity Code	82074010

