

PRODUCT DATA SHEET

Screw tap, HSSE Ultra HL extra long M ISO 2X (6HX) 0° B

for universal use up to 1000 N/mm²





Application

For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

Advantage

 Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel for deep threads

 Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

Technical Data

| Product number | 1014325 108 |
|--------------------------------|---------------|
| Thread type x nominal diameter | M14 |
| Pitch | 2 mm |
| Core hole diameter | 12.00 mm |
| Length | 220.00 mm |
| Shank diameter | 11.00 mm |
| Shank square | 9.00 mm |
| | |
| Manufacturer Part Number | 10487141 |
| EAN Code | 4050293650037 |
| Commodity Code | 82074010 |

