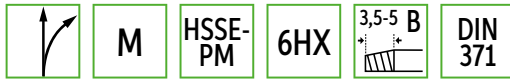


### Screw tap, HSSE-PM Ultra HL M ISO 2X (6HX) 0° 371 B for universal use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm<sup>2</sup>.



#### Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions
- h6 shank for clamping in shrink-fit chucks
- HSSE PM cutting material for longer service life

### Technical Data

|                                |                    |
|--------------------------------|--------------------|
| Product number                 | <b>1003140 221</b> |
| Thread type x nominal diameter | M6                 |
| Pitch                          | 1 mm               |
| Core hole diameter             | 5.00 mm            |
| Length                         | 80.00 mm           |
| Shank diameter                 | 6.00 mm            |
| Shank square                   | 4.90 mm            |
| DIN                            | 371                |
| EAN Code                       | 4050293650198      |
| Commodity Code                 | 82074010           |



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