

PRODUCT DATA SHEET

Screw tap, HSSE Ultra HL extra long M ISO 2X (6HX) 45° (right) C

for universal use up to 1000 N/mm²















Application

For producing metric threads on CNC machines or conventional machines in blind holes in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions
- h6 uniform shank for clamping in shrink-fit chucks
 HSSE PM cutting material for longer service life

Technical Data

Product number	1014325 209
Thread type x nominal diameter	M16
Pitch	2 mm
Core hole diameter	14.00 mm
Length	220.00 mm
Shank diameter	12.00 mm
Shank square	9.00 mm
Manufacturer Part Number	10487152
EAN Code	4050293650143
Commodity Code	82074010

