

# PRODUCT DATA SHEET

### Screw tap, HSSE-PM Ultra HL M ISO 2X (6HX) 45° (right) 371 C

for universal use up to 1000 N/mm2



### Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm<sup>2</sup>.

#### Advantage

• Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel

Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

- h6 shank for clamping in shrink-fit chucks
  HSSE PM cutting material for longer service life

## **Technical Data**

Product number	1003140 476
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.20 mm
Length	110.00 mm
Shank diameter	9.00 mm
Shank square	7.00 mm
DIN	376
EAN Code	4050293650327
Commodity Code	82074010



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