

PRODUCT DATA SHEET

Screw tap, HSSE-PM Ultra HL uniform shank H6 M ISO 2X (6HX) 0° 371 B

for universal use up to 1000 N/mm2



Application

For producing metric threads on CNC machines or conventional machines in through holes in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

Advantage

• Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel

Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

- h6 uniform shank for clamping in shrink-fit chucks
 HSSE PM cutting material for longer service life

Technical Data

Product number	1003140 261
Thread type x nominal diameter	M16
Pitch	2 mm
Core hole diameter	14.00 mm
Length	110.00 mm
Shank diameter	12.00 mm
Shank square	9.00 mm
DIN	376
EAN Code	4050293650648
Commodity Code	82074010





