

Screw tap, HSSE-PM Ultra HL with internal cooling M ISO 2X (6HX) 0° 371 B for universal use up to 1000 N/mm²



ATORN

Application

For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².



Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions
- h6 shank for clamping in shrink-fit chucks
- HSSE PM cutting material and internal cooling for longer service life

Technical Data

Product number	1003140 249
Thread type x nominal diameter	M16
Pitch	2 mm
Core hole diameter	14.00 mm
Length	110.00 mm
Shank diameter	12.00 mm
Shank square	9.00 mm
DIN	376
EAN Code	4050293650426
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com