

PRODUCT DATA SHEET

Screw tap, HSSE-PM Ultra HL uniform shank H6 M ISO 2X (6HX) 0° 371 B

for universal use up to 1000 N/mm2















Application

For producing metric threads on CNC machines or conventional machines in through holes in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions
- h6 uniform shank for clamping in shrink-fit chucks
 HSSE PM cutting material for longer service life

Technical Data

Product number	1003140 253
Thread type x nominal diameter	M3
Pitch	0.5 mm
Core hole diameter	2.5 mm
Length	56.00 mm
Shank diameter	6.00 mm
Shank square	4.90 mm
DIN	371
EAN Code	4050293650563
Commodity Code	82074010

