

# PRODUCT DATA SHEET

## Screw tap, HSSE Ultra HL left M-L ISO 2X (6HX) 0° 371 B

for universal use up to 1000 N/mm<sup>2</sup>











### **Application**

For producing metric threads on CNC machines or conventional machines in **through holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm².

#### Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions



### **Technical Data**

Product number	1003140 239
Thread type x nominal diameter	M-L18
Pitch	2.5 mm
Core hole diameter	15.50 mm
Length	125.00 mm
Shank diameter	14.00 mm
Shank square	11.00 mm
DIN	376
EAN Code	4050293650877
Commodity Code	82074010

