

# PRODUCT DATA SHEET

## Screw tap, HSSE-PM Ultra HL uniform shank H6 M ISO 2X (6HX) 45° (right) 371 C

for universal use up to 1000 N/mm2

















### Application

For producing metric threads on CNC machines or conventional machines in blind holes in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm<sup>2</sup>.

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions
- h6 uniform shank for clamping in shrink-fit chucks
  HSSE PM cutting material and internal cooling for longer service life

### **Technical Data**

Product number	1003140 437
Thread type x nominal diameter	M14
Pitch	2 mm
Core hole diameter	12.00 mm
Length	110.00 mm
Shank diameter	12.00 mm
Shank square	9.00 mm
DIN	376
EAN Code	4050293650730
Commodity Code	82074010

