

### Screw tap, HSSE Ultra HL left M-L ISO 2X (6HX) 45° 371 C for universal use up to 1000 N/mm<sup>2</sup>



**ATORN**

#### Application

For producing metric threads on CNC machines or conventional machines in **blind holes** in steel, stainless steel, non-ferrous metals, cast iron and special alloys up to 1200 N/mm<sup>2</sup>.



#### Advantage

- Ideal for long service life requirements and materials that are difficult to machine, such as stainless steel
- Innovative cutting geometry and ULTRA HL coating guarantee high process reliability even under difficult machining conditions

### Technical Data

Product number	<b>1003140 414</b>
Thread type x nominal diameter	M-L14
Pitch	2 mm
Core hole diameter	12.00 mm
Length	110.00 mm
Shank diameter	11.00 mm
Shank square	9.00 mm
DIN	376
EAN Code	4050293651010
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com