

### Through-hole screw tap



#### Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 900 N/mm<sup>2</sup>

#### Execution

- Rekord 1B
- Spiral point
- Tolerance field 6H
- DIN 371
- DIN chamfer shape B (3.5-5 turns)
- HSS-E



### Technical Data

Product number	<b>1014315 113</b>
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.80 mm
Length	90 mm
Shank diameter	8.0 mm
Shank square	6.2 mm
DIN	371
Manufacturer Part Number	B250
Commodity Code	82074010

