

Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- VA steels up to 1,100 N/mm²

Execution

- 1 Enorm VA
- Tolerance field 6H
- DIN 371
- Right-hand spiral flute approx. 39°
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014439 108
Thread type x nominal diameter	M6
Pitch	1.00 mm
Core hole diameter	5.00 mm
Length	80 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	371
Manufacturer Part Number	B433
Commodity Code	82074010

