

Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- VA steels up to 1,100 N/mm²

Execution

- 1 Enorm VA
- Tolerance field 6H
- DIN 376
- Right-hand spiral flute approx. 39°
- DIN chamfer shape C (2-3 turns)
- HSS-E



Technical Data

Product number	1014440 117
Thread type x nominal diameter	M24
Pitch	3.00 mm
Core hole diameter	21.00 mm
Length	160 mm
Shank diameter	18.0 mm
Shank square	14.5 mm
DIN	376
Manufacturer Part Number	C354
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com