

Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 900 N/mm²

Execution

- 1 Enorm
- Tolerance field 6H
- DIN 371
- Right-hand spiral flute approx. 39°
- DIN chamfer shape C (2-3 turns)
- HSSE



Technical Data

Product number	1014420 106
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.80 mm
Length	90 mm
Shank diameter	8.0 mm
Shank square	6.2 mm
DIN	371
Manufacturer Part Number	B430
Commodity Code	82074010

