

Through-hole screw tap



Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- VA steels up to 1,100 N/mm²

Execution

- Rekord 1B-VA
- Spiral point
- Tolerance field 6H
- DIN 371
- DIN chamfer shape B (3.5-5 turns)
- HSS-E



Technical Data

| | |
|--------------------------------|--------------------|
| Product number | 1014340 104 |
| Thread type x nominal diameter | M3 |
| Pitch | 0.50 mm |
| Core hole diameter | 2.50 mm |
| Length | 56 mm |
| Shank diameter | 3.5 mm |
| Shank square | 2.7 mm |
| DIN | 371 |
| Manufacturer Part Number | B253 |
| Commodity Code | 82074010 |

