

Blind-hole screw tap



Application

- Very well suited to thread cutting in hard-to-reach places
- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 900 N/mm²



Execution

- 1 Enorm LS
- Extra-long shank
- Tolerance field 6H
- DIN 371
- Right-hand spiral flute approx. 39°
- DIN chamfer shape C (2-3 turns)
- HSS-E

Notes

Screw tap deviates from the ATORN colour system (yellow ring: here for low-alloy steels).

Technical Data

Product number	1014459 209
Thread type x nominal diameter	M20
Pitch	2.50 mm
Core hole diameter	17.50 mm
Length	280 mm
Shank diameter	16.0 mm
Shank square	12 mm
DIN	376
Manufacturer Part Number	C419
Commodity Code	82074010



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