

Blind-hole screw tap



Application

- Very well suited to thread cutting in hard-to-reach places
- Metric thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 900 N/mm²



Execution

- 1 Enorm LS
- Extra-long shank
- Tolerance field 6H
- DIN 371
- Right-hand spiral flute approx. 39°
- DIN chamfer shape C (2-3 turns)
- HSS-E

Notes

Screw tap deviates from the ATORN colour system (yellow ring: here for low-alloy steels).

Technical Data

Product number	1014459 207
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.20 mm
Length	224 mm
Shank diameter	9.0 mm
Shank square	7 mm
DIN	376
Manufacturer Part Number	C419
Commodity Code	82074010



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