

Through-hole screw tap



Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- VA steels up to 1,100 N/mm²

Execution

- Rekord 1B-VA
- Spiral point
- Tolerance field 6H
- DIN 371
- DIN chamfer shape B (3.5-5 turns)
- HSS-E



Technical Data

Product number	1014340 108
Thread type x nominal diameter	M6
Pitch	1.00 mm
Core hole diameter	5.00 mm
Length	80 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	371
Manufacturer Part Number	B253
Commodity Code	82074010

