

### Machine tap



#### Application

- Metric fine thread
- Through holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- Spiral point
- Tolerance field 6H
- DIN 374
- DIN chamfer shape B (3.5-5 turns)
- HSS-E



### Technical Data

Product number	<b>1014501 125</b>
Thread type x nominal diameter	MF18
Pitch	1.00 mm
Core hole diameter	17.00 mm
Length	110 mm
Shank diameter	14.0 mm
Shank square	11 mm
DIN	374
Manufacturer Part Number	374100/2
EAN Code	4024496024018
Commodity Code	82074010

