

### Blind hole screw taps



#### Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- Tolerance field 6H
- DIN 374
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E



### Technical Data

Product number	<b>1014502 139</b>
Thread type x nominal diameter	MF27
Pitch	2.00 mm
Core hole diameter	25.00 mm
Length	140 mm
Shank diameter	20.0 mm
Shank square	16 mm
DIN	374
Manufacturer Part Number	374300E
EAN Code	4024496024384
Commodity Code	82074010

