

Machine tap



Application

- Metric fine thread
- Through holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- Spiral point
- Tolerance field 6H
- DIN 374
- DIN chamfer shape B (3.5-5 turns)
- HSS-E



Technical Data

Product number	1014501 132
Thread type x nominal diameter	MF22
Pitch	1.50 mm
Core hole diameter	20.50 mm
Length	125 mm
Shank diameter	18.0 mm
Shank square	14.5 mm
DIN	374
Manufacturer Part Number	374100/2
EAN Code	4024496024049
Commodity Code	82074010

