

### Blind hole screw taps



#### Application

- Metric fine thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- Tolerance field 6H
- DIN 374
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E



### Technical Data

|                                |                    |
|--------------------------------|--------------------|
| Product number                 | <b>1014502 104</b> |
| Thread type x nominal diameter | MF5                |
| Pitch                          | 0.50 mm            |
| Core hole diameter             | 4.50 mm            |
| Length                         | 70 mm              |
| Shank diameter                 | 3.5 mm             |
| Shank square                   | 2.7 mm             |
| DIN                            | 374                |
| Manufacturer Part Number       | 374300E            |
| EAN Code                       | 4024496024186      |
| Commodity Code                 | 82074010           |

