

Machine tap



Application

- Metric fine thread
- Through holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- Spiral point
- Tolerance field 6H
- DIN 374
- DIN chamfer shape B (3.5-5 turns)
- HSS-E

Notes

Cost-effective design.



Technical Data

Product number	1014504 109
Thread type x nominal diameter	MF8
Pitch	1.00 mm
Core hole diameter	7.00 mm
Length	90 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	374
Manufacturer Part Number	39511
EAN Code	4024496024452
Commodity Code	82074010

