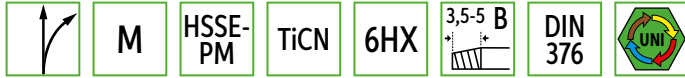


Through-hole screw tap Synchron



Application

- Metric thread
- Through holes
- Max. drilling depth 3xD

Execution

- Extra-robust PM screw tap
- h6 shank for shrinking
- Clamping surface for mounting in surface chucks
- Special geometry for universal use on machines with synchronised spindle drive
- Tolerance field 6HX
- DIN 371
- DIN chamfer shape B (3.5-5 turns)
- HSS-E-PM, TiCN-coated

Notes

The emulsion ratio should be min. 8 %.

To increase the service life of the screw tap, we recommend using the Synchron tapping chuck (see art. no. 1021449 et seqq.).



Technical Data

Product number	1014361 112
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.20 mm
Length	110 mm
Shank diameter	12.0 mm
Shank square	9 mm
DIN	376
Manufacturer Part Number	900140
EAN Code	4024496021895
Commodity Code	82074010



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