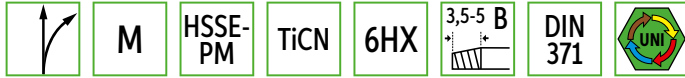


Through-hole screw tap Synchro



Application

- Metric thread
- Through holes
- Max. drilling depth 3xD

Execution

- Extra-robust PM screw tap
- h6 shank for shrinking
- Clamping surface for mounting in surface chucks
- Special geometry for universal use on machines with synchronised spindle drive
- Tolerance field 6HX
- DIN 371
- DIN chamfer shape B (3.5-5 turns)
- HSS-E-PM, TiCN-coated

Notes

The emulsion ratio should be min. 8 %.

To increase the service life of the screw tap, we recommend using the Synchro tapping chuck (see art. no. 1021449 et seqq.).



Technical Data

Product number	1014361 102
Thread type x nominal diameter	M2.5
Pitch	0.45 mm
Core hole diameter	2.05 mm
Length	70 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	371
Manufacturer Part Number	900140
EAN Code	4024496021826
Commodity Code	82074010



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