

Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 2xD
- Steels up to 800 N/mm²

Execution

- Special OX treatment for soft and lubricated steels (St33/St37)
- Tolerance field 6H
- DIN 376
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E OX

Notes

Especially suitable for use on machines with non-forcibly actuated working spindle.
The special cutting geometry creates a dimensionally accurate thread.



Technical Data

Product number	1014413 114
Thread type x nominal diameter	M24
Pitch	3.00 mm
Core hole diameter	21.00 mm
Length	160 mm
Shank diameter	18.0 mm
Shank square	14.5 mm
DIN	376
Manufacturer Part Number	376307/2
EAN Code	4024496022915
Commodity Code	82074010



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