

Blind-hole screw tap Synchro



Application

- Metric thread
- Blind holes
- Max. drilling depth 2.5xD

Execution

- Extra-robust PM screw tap
- With h6 shank for shrinking
- With clamping surface for mounting in surface chucks
- Special geometry for universal use on machines with synchronised spindle drive
- Tolerance field 6HX
- DIN 371
- Right-hand spiral flute approx. 50°
- DIN chamfer shape C (2-3 turns)
- HSS-E-PM, TiCN-coated

Advantage

- With h6 shank for shrinking

Notes

The emulsion ratio should be min. 8 %.

To increase the service life of the screw tap, we recommend using the Synchro tapping chuck (see art. no. 1021449 et seqq.).



Technical Data

Product number	1014466 104
Thread type x nominal diameter	M4
Pitch	0.70 mm
Core hole diameter	3.30 mm
Length	70 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	371
Manufacturer Part Number	900440
EAN Code	4024496023646
Commodity Code	82074010



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