

### Through-hole screw tap



#### Application

Metric thread  
Through holes  
Max. drilling depth 1.5xD  
Steels up to 800 N/mm<sup>2</sup>

#### Execution

- Spiral point



### Technical Data

Product number	<b>1014303 123</b>
Thread type x nominal diameter	M27
Pitch	3.00 mm
Core hole diameter	24.00 mm
Length	160 mm
Shank diameter	20.0 mm
Shank square	16 mm
DIN	376
Manufacturer Part Number	376100/2
EAN Code	4024496020737
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com