

### Blind-hole screw tap



#### Application

- Metric thread
- Blind holes
- Max. drilling depth 2xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- Tolerance field 6G
- DIN 371
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E

#### Notes

For workpieces that are retrofitted with a galvanic coating.



### Technical Data

|                                |               |
|--------------------------------|---------------|
| Product number                 | 1014408 208   |
| Thread type x nominal diameter | M6            |
| Pitch                          | 1.00 mm       |
| Core hole diameter             | 5.00 mm       |
| Length                         | 80 mm         |
| Shank diameter                 | 6.0 mm        |
| Shank square                   | 4.9 mm        |
| DIN                            | 371           |
| Manufacturer Part Number       | 371306/2      |
| EAN Code                       | 4024496022717 |
| Commodity Code                 | 82074010      |



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