

Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 2xD
- Steels up to 800 N/mm²

Execution

- Tolerance field 6G
- DIN 376
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E

Notes

For workpieces that are retrofitted with a galvanic coating.



Technical Data

Product number	1014409 111
Thread type x nominal diameter	M18
Pitch	2.50 mm
Core hole diameter	15.50 mm
Length	125 mm
Shank diameter	14.0 mm
Shank square	11 mm
DIN	376
Manufacturer Part Number	376306/2
EAN Code	4024496022779
Commodity Code	82074010



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