

Blind-hole screw tap



Application

- Metric thread
- Blind holes
- Max. drilling depth 2xD
- VA steels up to 1,200 N/mm²

Execution

- Improved wear characteristics thanks to TiN coating
- Tolerance field 6H
- DIN 371
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E, TiN-coated



Technical Data

Product number	1014447 102
Thread type x nominal diameter	M4
Pitch	0.70 mm
Core hole diameter	3.30 mm
Length	63 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	371
Manufacturer Part Number	371393/3
EAN Code	4024496023448
Commodity Code	82074010



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