

Blind-hole screw tap



Application

- Particularly suitable for materials that tend to jam and thin-walled parts, since the reduced frictional resistance means there is no material deformation
- Metric thread
- Blind holes
- Max. drilling depth 2xD
- Steels up to 1,200 N/mm²



Execution

- With offset teeth for reduced torque and improved distribution of the lubricant
- Tolerance field 6H
- DIN 371
- Right-hand spiral flute approx. 40°
- DIN chamfer shape C (2-3 turns)
- HSS-E

Advantage

- With offset teeth for reduced torque and improved distribution of the lubricant

Technical Data

| | |
|--------------------------------|---------------|
| Product number | 1014451 108 |
| Thread type x nominal diameter | M6 |
| Pitch | 1.00 mm |
| Core hole diameter | 5.0 mm |
| Length | 80 mm |
| Shank diameter | 6.0 mm |
| Shank square | 4.9 mm |
| DIN | 371 |
| Manufacturer Part Number | 371305/3 |
| EAN Code | 4024496023554 |
| Commodity Code | 82074010 |



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