

Machine tap



Application

- Whitworth pipe thread
- Blind holes
- Max. drilling depth 2.5xD
- Steels up to 800 N/mm²

Execution

- DIN 5156-DIN ISO 228
- Right-hand spiral flute approx. 35°
- DIN chamfer shape C (2-3 turns)

Notes

Cost-effective design.



Technical Data

| | |
|--|--------------------|
| Product number | 1014603 106 |
| Thread type x nominal diameter in inches | G 3/4 in |
| Number of thread starts per inch | 14 |
| Core hole diameter | 24.50 mm |
| Length | 140 mm |
| Shank diameter | 20.0 mm |
| Shank square | 16 mm |
| DIN | 5156 |
| Manufacturer Part Number | 78722 |
| EAN Code | 4024496025121 |
| Commodity Code | 82074010 |



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com