

Short machine tap HSS-E



Application

For well-machinable steels up to approx. 800 N/mm² strength, Al-Si alloys up to 5 % Si, for through holes and blind holes.

Execution

▪ For PG armoured pipe thread, flange angle 80°, right-cutting, straight-grooved, DIN chamfer shape C (2-3 turns)

Notes

For blind holes, drill core holes at least 1 x d1 deeper.



Technical Data

Product number	1014265 104
Number of thread starts per inch	18
Core hole diameter	19.00 mm
Length	80 mm
Shank diameter	16.0 mm
Shank square	12 mm
DIN	40432
Manufacturer Part Number	910200/2
EAN Code	4024496020393
Commodity Code	82074010



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