

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 850 N/mm²

Execution

- Spiral point
- Tolerance field 6H
- DIN 371/DIN 376
- DIN chamfer shape B (3.5-5 turns)
- HSS-E

Advantage

- Low build-up of material deposits thanks to the TiN coating



Technical Data

Product number	1014293 106
Thread type x nominal diameter	M6
Pitch	1.00 mm
Core hole diameter	5.00 mm
Length	80 mm
Shank diameter	6.0 mm
Shank square	4.9 mm
DIN	371
Manufacturer Part Number	11290044
Commodity Code	82074010



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