

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 850 N/mm²

Execution

- Spiral point
- Tolerance field 6H
- DIN 371/DIN 376
- DIN chamfer shape B (3.5-5 turns)
- HSS-E

Advantage

- Low build-up of material deposits thanks to the TiN coating



Technical Data

Product number	1014293 118
Thread type x nominal diameter	M18
Pitch	2.50 mm
Core hole diameter	15.50 mm
Length	125 mm
Shank diameter	14.0 mm
Shank square	11.0 mm
DIN	376
Manufacturer Part Number	11290050
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com