

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- VA steels up to 1,200 N/mm²

Execution

- Spiral point
- Reduced build-up of material deposits due to vaporisation
- Tolerance field 6H
- DIN 371/376
- HSS-E, vaporised

Notes

Very well suited to machining VA.



Technical Data

Product number	1014318 112
Thread type x nominal diameter	M12
Pitch	1.75 mm
Core hole diameter	10.20 mm
Length	110 mm
Shank diameter	9.0 mm
Shank square	7.0 mm
DIN	376
Manufacturer Part Number	11290123
Commodity Code	82074010



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