

### Through-hole screw tap



**ATORN**

#### Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- Steels up to 800 N/mm<sup>2</sup>

#### Execution

- With strong spiral point and extra-long shank
- Tolerance field 6H
- DIN 371/DIN 376
- DIN chamfer shape B (3.5-5 turns)
- HSS-E



### Technical Data

Product number	<b>1014317 108</b>
Thread type x nominal diameter	M8
Pitch	1.25 mm
Core hole diameter	6.80 mm
Length	180 mm
Shank diameter	8.0 mm
Shank square	6.2 mm
DIN	371
Manufacturer Part Number	11290104
Commodity Code	82074010



**Hommel Hercules Werkzeughandel GmbH & Co. KG**

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com