

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- VA steels up to 1,200 N/mm²

Execution

- Spiral point
- Reduced build-up of material deposits due to vaporisation
- Tolerance field 6H
- DIN 371/376
- HSS-E, vaporised

Notes

Very well suited to machining VA.



Technical Data

Product number	1014318 102
Thread type x nominal diameter	M2.5
Pitch	0.45 mm
Core hole diameter	2.05 mm
Length	50 mm
Shank diameter	2.8 mm
Shank square	2.1 mm
DIN	371
Manufacturer Part Number	11290116
Commodity Code	82074010



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