

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- VA steels up to 1,200 N/mm²

Execution

- Spiral point
- TiN-coated for an even longer service life
- Tolerance field 6H
- DIN 371/376
- HSS-E, TiN-coated

Notes

Very well suited to machining VA.



Technical Data

Product number	1014318 210
Thread type x nominal diameter	M16
Pitch	2.00 mm
Core hole diameter	14.00 mm
Length	110 mm
Shank diameter	12.0 mm
Shank square	9.0 mm
DIN	376
Manufacturer Part Number	11290725
Commodity Code	82074010



Hommel Hercules Werkzeughandel GmbH & Co. KG

Heidelberger Str. 52 | 68519 Viernheim | +49 (0) 6204 739-0 | info@hommel-hercules.com