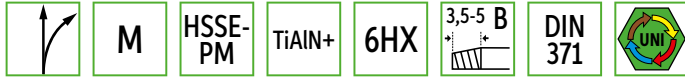


Through-hole screw tap



Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- For universal application in almost all materials

Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape B (4-5 turns)
- HSS-E-PM GLT-1



Technical Data

Product number	1014321 109
Thread type x nominal diameter	M10
Pitch	1.50 mm
Core hole diameter	8.50 mm
Length	100 mm
Shank diameter	10.0 mm
Shank square	8.0 mm
DIN	371
Manufacturer Part Number	B020A601.0100
Commodity Code	82074010

