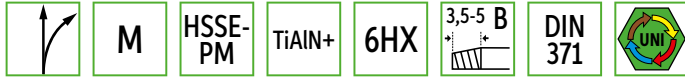


### Through-hole screw tap



#### Application

- Metric thread
- Through holes
- Max. drilling depth 3xD
- For universal application in almost all materials

#### Execution

- Designed for use in CNC-controlled machines.
- Increased tolerance for longer tool life in materials that are abrasive or tend to jam
- Tapered offset guide thread
- Longer flutes
- DIN chamfer shape B (4-5 turns)
- HSS-E-PM GLT-1



### Technical Data

Product number	<b>1014321 105</b>
Thread type x nominal diameter	M4
Pitch	0.70 mm
Core hole diameter	3.30 mm
Length	63 mm
Shank diameter	4.5 mm
Shank square	3.4 mm
DIN	371
Manufacturer Part Number	B020A601.0040
Commodity Code	82074010

