

Through-hole screw tap



ATORN

Application

- Metric thread
- Through holes and blind holes
- Max. drilling depth 2xD
- Steels up to HRC 52

Execution

- With long chamfer
- Tolerance field 6H
- DIN 371/376
- HSS-E-PM, TiAlN-coated

Notes

In the case of very hard steels, we recommend, in a deviation from the DIN, drilling the core hole 0.1 to 0.3 mm larger.



Technical Data

| | |
|--------------------------------|--------------------|
| Product number | 1014354 120 |
| Thread type x nominal diameter | M20 |
| Pitch | 2.50 mm |
| Core hole diameter | 17.50 mm |
| Length | 140 mm |
| Shank diameter | 16.0 mm |
| Shank square | 12.0 mm |
| DIN | 376 |
| Manufacturer Part Number | 11290220 |
| Commodity Code | 82074010 |



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